



TRIREX® Compound 3025AS

Samyang Corporation - Polycarbonate

Tuesday, November 5, 2019

General Information

General

Material Status	• Commercial: Active		
Availability	• Asia Pacific	• Europe	• North America
Forms	• Pellets		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.20		ASTM D792
Melt Mass-Flow Rate (300°C/1.2 kg)	25	g/10 min	ASTM D1238
Molding Shrinkage - Flow	5.0E-3 to 7.0E-3	in/in	ASTM D955
Water Absorption (24 hr, 73°F)	0.15	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	8820	psi	ASTM D638
Tensile Elongation (Break)	150	%	ASTM D638
Flexural Modulus	348000	psi	ASTM D790
Flexural Strength (Yield)	12800	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F, 0.125 in)	8.3	ft-lb/in	ASTM D256
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	120		ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load 264 psi, Unannealed	255	°F	ASTM D648

Notes

¹ Typical properties: these are not to be construed as specifications.